

Mini-Scout-Mount[™] Installation Instructions

For Remington[™] 870 Shotgun

STEP #1. *****BE POSITIVE THAT YOUR SHOTGUN IS NOT LOADED!!!!*****

1. Treat ALL guns as if they are LOADED.
2. NEVER let the muzzle point at anything you are not willing to destroy.
3. Keep you finger OFF the trigger.
4. PULL the SLIDE completely to the REAR and CHECK the chamber.
5. PUSH up the FOLLOWER and check the magazine tube.
6. Work the SLIDE again and check the chamber AGAIN.

STEP #2 REMOVE THE BARREL FROM THE SHOTGUN.

- START with the shotgun barrel on a flat and sturdy table or bench surface.
- If you have a slug barrel with rifle sights, remove the rear sight slide.
- Place the *Mount Body* upside-down on the table.
- Position the shotgun barrel into the *Mount Body* so the front of the magazine hanger lug on the barrel is even with the front of the *Mount Body* .

STEP #3 POSITION THE BARREL CLAMP

- Place the *Barrel Clamp* over the shotgun barrel with the notched end of the *Barrel Clamp* around the magazine hanger lug.
- Insert the flanges of the *Barrel Clamp* into the corresponding recesses in the *Mount Body*.
- Start the socket-head cap screws provided through the *Barrel Clamp* and into the *Mount Body*. We recommend using some type of thread locker on the screws. Do NOT snug down these screws yet. Just take them most of the way down with the hex wrench provided.



STEP #4 SECURING THE ASSEMBLY

- Position the shotgun barrel between the *Mount Body* and *Barrel Clamp* so the magazine hanger lug on the barrel is seated firmly into the notch on the *Barrel Clamp* (see photo).
- Tighten the screws evenly with the hex wrench provided so they are ALMOST snug.
- Use a soft mallet or piece of board to LIGHTLY rap the FRONT of the magazine hanger lug a couple of times to seat it firmly into the notch of the *Barrel Clamp*.
- Snug down the screws all the way with the hex wrench using an “X” tightening pattern.

STEP #5 RE-ASSEMBLE THE SHOTGUN

- Rejoin the barrel to the action.
- Work the slide assembly and check for any binding or contact that interferes with the proper operation. It is normal for the forearm to rub the clamp a little.
- Properly installed, the *Mini-Scout-Mount*[™] does not impede the operation of the shotgun’s slide in any way.
- Check that the top of the *Mount Body* is perpendicular or square with the shotgun’s receiver.

STEP #6 TEST FIRE AND ADJUSTMENT

- We recommend you go to the range to function test your shotgun after installation.
- After firing 5-10 rounds, check the screws holding the *Mount Body* and *Barrel Clamp*. Re-snug them if necessary. You can do this without removing the barrel.

TIPS & TROUBLE SHOOTING

- If your forend rubs excessively against the *barrel clamp*, apply a little paste wax or silicon grease to the contact areas.
- If you have an after-market forend (Surefire™, etc.) make sure it does not bind against the *Mount Body* during operation. If it does bind, try the paste wax or grease suggestion above. If it still binds, disassemble the forend and remove some material from the forend to provide additional clearance. DO NOT attempt to remove any material from the *Mount Body or clamp!*
- If you have the VENT RIB model, and the *Mount Body* will not fit over the rib on your shotgun barrel, you can use a small flat file to widen the clearance notches at the front and back of the *Mount Body*. Remove only enough material so the *Mount Body* will seat fully on the barrel and not rest on the rib.
- Our ***Tactical Light Mount Kit*** provides a convenient mounting surface for tactical flashlights, IR illuminators, and even an additional laser sight or holo-sight. Larger flashlights can be mounted with quick-detachable scope rings. There are three different styles of ***Tactical Light Mount Kit*** to choose from.
- We recommend the use of “Pistol” scopes, mounted in the lowest rings that will fit the scope on the mount. These offer many advantages, such as longer eye relief, balance, etc. Red-dot sights can be mounted anywhere along the Picatinny rail to suit the shooter’s preference. Generally, the further forward you place the sight, the better your field of view.
- **If you have any problems with the fit or function, break or lose a part, just call or email us.**

Other models of Mini-Scout-Mount™ available;

- Ruger® Mini-14 with original barrel profile (180 series through 2007).
- Ruger® Mini-14 GB or AC556 with factory folding stock and side-mounted front sling swivel.
- NEW Ruger® Mini-14 with heavier “flanged” barrel introduced in late 2007 for the Mini-14 Target, 6.8spc, new Mini-30, NRA Model, etc.
- Ruger® 10-22 Carbine
- M1-Garand with mil-std barrel.
- M1-Carbine with mil-std barrel.
- M14-M1A & SOCOM.
- M1A “Loaded” with medium-heavy barrel (coming soon)
- Remington® 1100 and 11-87, 12ga only (coming soon)
- Mossberg® 550/500, 12ga only (coming soon)
- *Tactical Light Mount Kit* – Standard for Glock or Weaver style mountings.
- *Tactical Light Mount Kit*- 1913 Picatinny style for QD mountings.
- *Tactical Light Mount Kit*- 1913 LONG Picatinny style for mounting larger units.

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Get on ‘em ***FAST*** with a ***Mini-Scout-Mount***™!